

	Doc or ECO #:	ECO-70817-001	Date:	11/9/2018	Author:	MW
	Rev. #:	A				
Wire keeper plate tolerance	Engineering Approval:	aeg	Date:	11/9/2018	Quality Approval	

P/N #:	70817	Effective Date:	November 9, 2018
Title:	Wire keeper plate tolerance		

1.0 Purpose / Summary

The wire plate thickness tolerance allowed it to be too thick, not allowing it to fit in the slot of parts 70819 and 70820.

2.0 Parts Affected

Part Number	Notes	Removed	Added	New	Modified
70819	PORT FORWARD FRAME PLATE	☐	☐	☐	☒
70820	STBD FORWARD FRAME PLATE	☐	☐	☐	☒
70817	WIRE KEEPER PLATE	☐	☐	☐	☒

3.0 Detail

Tolerance on the slots of 70819 and 70820 was .125" +.005 -.000. The plate that fits into these slots, 70817, was dimensioned to .13". This allows for the plate to be .140" thick which won't fit into the .125" slot.

70819 and 70820 slots were updated to .130" +.005 -.000.

70817 thickness updated to .125" +/- .005.

This guarantees the plate will fit into the slots.

4.0 Disposition of Material

No stock rework of 70817 needed.

In stock 70819 and 70820 were reworked. New stock will be reworked as needed.

	Doc or ECO #:	ECO-70817-001	Date:	11/9/2018	Author:	MW
	Rev. #:	A				
Wire keeper plate tolerance	Engineering Approval:	aeg	Date:	11/9/2018	Quality Approval	

5.0 Action Items

Action	Department	Acknowledgement Initials
Update part drawing	Engineering	MW
Update Parts in Epicor	Engineering	RN
Acknowledge ECO, no action necessary	Inventory	SL

6.0 Modified / Referenced Documents:

Document	Current Revision

7.0 Revision History

Date Revised (mm-dd-yyyy)	Location of Change (section, paragraph no., step no., etc.)	Description of Change Made	Name of Person making the Change